

**RESOTHANE-SPZ#800(TX-F) PC BLACK(G2)
+ RESOTHANE-HT#300(TX-F) REY**

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TECHNICAL INFORMATION		
Color	Black	GRAY
Gloss	1.3 ± 0.3 (60° Geometry)	2.9 ± 0.1 (60° Geometry)
Supply viscosity	82 ± 3 KU (stomer, 20°C)	73.6 ± 3 KU (stomer, 20°C)
SG wet	0.99 ± 0.03 kg/l	1.09 ± 0.03 kg/l
Weight solids	41.1 ± 2%	49.3 ± 2%
Film thickness dry	10~ 15 μm DFT	20 ~ 25 μm DFT
Rec. coating system	Base coat	Top coat
Shelf life	9 months	12 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	PC	SPZ#800(TX-F) PC BLACK(G2)
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	
Thinner	A/T#800(TX-F) PC Thinner	A/T#570(TX-F) Thinner
Hardener	Poly Hard TX-F	Poly Hard TX-F
Mixing ratio	100 / 10 / 70~90 w/w(sub/hard/thin)	100 / 25 / 55~75
Application viscosity	12 ~ 14 sec (F/cup#4, 20°C)	13 ~ 15 sec (F/cup#4, 20°C)
Pot life	4 hrs	4 hrs
Flash off	10 min × RT	10 min × RT
Curing schedule	WET ON WET or Min. 75°C × 20min	Over 30min × 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse	

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